

POSITION TITLE: Upholsterer

HOURS: Full Time

IMMEDIATE SUPERVISOR: Upholstery Supervisor

SUPERVISES: N/A

POSITION SUMMARY:

- Perform duties required to refurbish custom interiors in corporate and private jet aircraft according to specifications, using hand tools, power tools, machines, and shop equipment.

REQUIREMENTS FOR POSITION:

- **ESSENTIAL FUNCTIONS:** Disassemble and strip old foam and fabric from chairs, panels, etc. by hand using putty knife and/or hand sander. Prepare panels, chairs, and other items before covering by cleaning with industrial solvent to remove glue residue, sanding to prepare for spray and brush painting. Repair cracked and damaged panels with fiberglass and fillers. Fabricate foam and replace on crew seats, cabin chairs, and panels. Lay out, cut and sew fabric, leather, and sheep skin to fit crew seats, cabin chairs, and panels using scissors, knives or shears, and sewing machine. Reassemble and cover crew seats, cabin seats, and panels with upholstery material by positioning over padding and pulling taut to remove wrinkles, glueing in place using brush or spray gun. Drill holes for pop rivets and attachment and pop rivet sheet metal components and panels. Adjust and lubricate crew seats and cabin chairs for tracking, swivel, recline and ease of operation. Dye faded or worn leather using spray gun. Fabricate patterns for custom sew designs for seating or panels for modification of aircraft.
- **EDUCATION/EXPERIENCE:** Use mathematics together with the analytical use of complicated drawings and use various types of precision measuring instruments. Equivalent to one to three years of applied trades training on a particular or specialized occupation.
- **SKILLS/ATTRIBUTES:** Ability to apply common sense understanding to carry out oral and written instructions; Ability to deal with and solve work related problems independently; ability to work in a multi-task environment; effective oral & written communication.
- **EQUIPMENT/CERTIFICATIONS:** Hand tools, power tools, band saw, industrial sewing machine, foam saw. No license/certification required.